



## PRODUCT DATA SHEET

DAVID WEBER OIL CO.

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## SWISS CUTTING OIL HT-ES

**Swiss Cutting Oil HT-ES** is used in Swiss Screw Machine operations. It provides excellent lubrication between the chip and cutting tool, minimizing frictional heat, tool wear and deformation. **Swiss Cutting Oil HT-ES** can be used for ferrous and non-ferrous metals. Special additives have been used to eliminate varnishing.

**Swiss Cutting Oil HT-ES** contains a chlorine scavenger to reduce chlorine staining, rusting and skin irritation in the presence of water contamination.

### TYPICAL INSPECTIONS

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Appearance	Light
Viscosity, SSU at 100 F	200-250
Flash Point, COC	325 F
Chlorine	11%
Fats	10%